

## Product Information

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# SUA340-G3 / SUA440-G5 SUA460-G6 / SUA540-G7 1K Epoxy Rub Thru Primers

### Product Description

1K Epoxy Rub Thru Primer is supplied ready for use in an easy to use Aerosol . This product is ideal for use over a variety of substrates on rub through areas no larger than 3cm in diameter, edges and small spot repairs. It can be used as a wet on wet primer or dried and sanded prior to topcoating with Deltron, Delfleet, 2K or Envirobase HP.  
The product is available in four shades of grey: G3-G5-G6-G7.

### Preparation of Substrate



Thoroughly clean & abrade the substrate to be painted using the recommended PPG wax & grease remover products and procedures.

Sand or abrade the substrate using P400 dry abrasive or using a fine Mirlon pad.

Repeat the cleaning process as shown above.



**1K Epoxy Rub Thru Primer can be applied over suitably prepared:**

Original sound OEM paint finishes.

Bare Metal after sanding and degreasing.

Aluminium after scuffing and degreasing.

Galvanised & zinc coated steel after scuffing and degreasing.

Polyester bodyfillers after sanding.

GRP Fibreglass after sanding and degreasing.

Do not apply 1K Epoxy Rub Thru primer over spraying enamel & acrylic lacquer.

Do not apply 1K Epoxy Rub Thru Primer under polyester bodyfiller.

**PLEASE NOTE:** Rub through areas should be no larger than 3cm in diameter

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## Application Guide

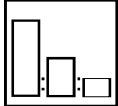
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### **Shaking**

Shake the can gently until the agitator can be heard moving freely inside the can.

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### **Mixing Ratio**



Supplied ready for Use - No Need to Mix.

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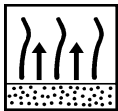
### **Number of Coats**



1 – 2 coats  
Spray distance 20-30 cm from panel

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### **Flash Off at 20°C**



3 – 5 mins @ 20°C  
*If using as a wet on wet allow last coat to flash for 10 mins prior to topcoating. Denib if required after 10 mins.*

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### **Drying Times\*\***



Air Dry @ 20°C

20 – 30 Minutes @ 20°C before sanding

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### **Sanding**



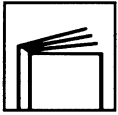
P500 Grit dry.

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### **Topcoating**

Deltron, Delfleet, 2K or Envirobase HP.

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## **HEALTH AND SAFETY**

### **Health and Safety**

**Please refer to Material Safety Data Sheets for full Health and Safety details and product can labels.**

- Goggles must be worn when mixing and using to prevent accidental splashing into the eye. If contact occurs with eyes give prolonged irrigation with water and get medical attention immediately.
- Good ventilation and extraction must be provided in the working environment.
- Wear suitable protective equipment to prevent skin contact with this material.
- When spraying this product the operator (and persons in vicinity) must wear suitable breathing apparatus.
- Do not smoke whilst using this material.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 20°C/68°F. Film thickness, humidity and shop temperature can all affect drying times.



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